Model:

Remarks:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

TEST REPORT OF THE
Inventek Systems
2.4 GHz eS-BLE Module
Model(s): ISM4343-X
IN CONFORMANCE WITH
ETSI EN 300 328 V2.1.1 (2016-11)

Harmonized EN covering essential requirements under article 3.2 of the Radio Equipment Directive (RED) 2014/53/EU

Equipment complied with the specification
Equipment did not comply with the specification
Results were within measurement uncertainties

This report is issued Under the Authority of:
Alan Ghasiani

Tested By:
Afzal Fazal

Issue Date:

December 20, 2018

Test Dates:

November 2 and 7, 2018



TESTING
NVLAP LAB CODE 200162-0

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ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### **Table of Contents**

<u>Cla</u>	<u>ause</u> <u>Title</u>	<u>Page</u>
1	Purpose of the Test Report	5
2	Identification and Characteristics of Equipment under Test	
3	Standard Specific Transmitter Requirements	7
4	Technical Summary	19
5	Measurements, Examinations and Derived Results	
į	5.1 Tests Required	
į	5.2 General Comments	22
į	5.3 Test Results	24
į	5.4 RF Exposure	63
6	Test Instruments	64
7	Photographs	65

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### **List of Figures**

Number <u>Title</u>	<u>Page</u>
Figure 1. 2402 MHz Low Channel PSD Plot	27
Figure 2. 2426 MHz Mid Channel PSD Plot	
Figure 3. 2472 MHz, b mode High Channel PSD Plot	
Figure 4. 2402 MHz Low Channel Occupied Bandwidth	
Figure 5. 2426 MHz Mid Channel Occupied Bandwidth	
Figure 6. 2480 MHz High Channel Occupied Bandwidth	
Figure 7. Transmitter Unwanted Emissions in the Out-of-Band Domain L	imits35
Figure 8. 2402 MHz, Low Channel TX OOB (2BW-BW)	
Figure 9. 2402 MHz, Low Channel TX OOB (BW-BE)	37
Figure 10. 2480 MHz, High Channel TX OOB (BE+BW)	38
Figure 11. 2480 MHz, High Channel TX OOB (BW+2BW)	39
Figure 12. Conducted Spurious Emissions 2402 MHz Low Channel	
Figure 13. Conducted Spurious Emissions 2402 MHz Low Channel	43
Figure 14. Conducted Spurious Emissions 2402 MHz Low Channel	44
Figure 15. Conducted Spurious Emissions 2402 MHz High Channel	45
Figure 16. Conducted Spurious Emissions 2402 MHz High Channel	
Figure 17. Conducted Spurious Emissions 2402 MHz High Channel	
Figure 18. Conducted Spurious Emissions 2480 MHz Low Channel	
Figure 19. Conducted Spurious Emissions 2480 MHz Low Channel	
Figure 20. Conducted Spurious Emissions 2480 MHz Low Channel	
Figure 21. Conducted Spurious Emissions 2480 MHz High Channel	
Figure 22. Conducted Spurious Emissions 2480 MHz High Channel	
Figure 23. Conducted Spurious Emissions 2480 MHz High Channel	
Figure 24. Receiver Conducted Spurious Emissions 30 MHz to 200 MHz	
Figure 25. Receiver Conducted Spurious Emissions 200 MHz to 400 MHz	
Figure 26. Receiver Conducted Spurious Emissions 400 MHz to 1000	
Figure 27. Receiver Conducted Spurious Emissions 1 GHz to 3 GHz	
Figure 28. Receiver Conducted Spurious Emissions 3 GHz to 6 GHz	
Figure 29. Receiver Conducted Spurious Emissions 6 GHz to 12.75 GHz	
Figure 30. EUT (circled) on Evaluation Board	65
Figure 31. Radiated Spurious Emissions below 200 MHz	
Figure 32. Radiated Spurious Emissions below 1000 MHz	
Figure 33. Radiated Spurious Emissions above 1000 MHz	
Figure 34. 30-200 MHz Substitution Test Setup	
Figure 35. 200-1000 MHz Substitution Testing	
Figure 36. Above 1 GHz Substitution Testing	
Figure 37. Extreme Temperature Test Setup	
Figure 38. Receiver Blocking Test Setup	73

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### **List of Tables**

<u>Number</u> <u>Title</u>	<u>Page</u>
Table 1. Transmitter Test Suites and Overview of Results	21
Table 2. Receiver Test Suites and Overview Results	21
Table 3. Measurement Uncertainty	22
Table 4. RF Output Power Measurement	24
Table 5. Power Spectral Density Measurements	26
Table 6. Transmitter Unwanted Emission Limits	40
Table 7. Transmitter Spurious Emissions	41
Table 8. Spurious Emissions Limits for Receivers	54
Table 9. Receiver/Idle mode Spurious Emissions	54
Table 10. Receiver Blocking Parameters for Receiver Category 1 Equipment	61
Table 11. Blocking Signal Test Results	62
Table 12. Test Equipment	64

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### 1 Purpose of the Test Report

This test report is being generated to show that the ISM4343-X 2.4 GHz eS-BLE Module with an on-board integrated chip antenna will meet the requirements of ETSI EN 300 328 V2.1.1 (2016-11).

#### 2 Identification and Characteristics of Equipment under Test

This section contains the unmodified Application Form submitted by the Manufacturer. The Application Form contains 13 pages, which are included in the total number of pages of this report.

The EUT is a single-band IEEE802.11 b,g,n-compliant MAC/PHY, and BT 4.1 radio. Channel bandwidth of 20MHz is supported for IEEE 802.11b,g,n traffic. The ISM4343-WBM-L151 provides integration for a wireless system, with integrated single band Wi-Fi and BT/BLE based on Cypress' WYW4343 IEEE802.11 b/g/n single-stream and BT/BLE 4.1 with support for antenna diversity. The ISM4343-WBM-L151 also supports BT 4.2LE Secure Connection via the Cypress stack. Integrated power amplifiers, LNAs and T/R switches for the 2.4 GHz WLAN band, are also included. The ISM4343-WBM-L151 module includes an ST Micro STM32F412 Cortex M4 MCU. The ISM4343-WBM-L151 is compatible with the Bluetooth Low Energy operating mode, which provides a dramatic reduction in the power consumption of the Bluetooth radio and baseband. The primary application for this mode is to provide support for low data rate devices, such as sensors and remote controls.

The radio module configuration evaluated in this test report is the Inventek ISM4343-X, Bluetooth Low Energy mode of operation.

Radio: Bluetooth LE

Range: 2400-2483.5 MHz ISM Band

Modulation: GFSK

RF Output Power (EIRP): +4 dBm Data Rate: Mbps (Max): 1 Mbps

Channels: 40

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

For marketing purposes, the Module will bear the following Model Numbers:

ISM43364-W-L151

ISM43364-W-L54C

ISM43364-W-L54U

ISM43364-WM411-L151

ISM43364-WM411-L54C

ISM43364-WM411-L54U

ISM43364-WM-L151

ISM43364-WM-L54C

ISM43364-WM-L54U

ISM4343-WB-L151

ISM4343-WB-L54C

ISM4343-WB-L54U

ISM4343-WBM411-L151

ISM4343-WBM411-L54C

ISM4343-WBM411-L54U

ISM4343-WBM-L151

ISM4343-WBM-L54C

ISM4343-WBM-L54U

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### **Standard Specific Transmitter Requirements** 3

#### E.2 Information as required by EN 300 328 V2.1.1, clause 5.4.1

is

In accordance with EN 300 328, clause 5.4.1, the following information provided by the manufacturer.
a) The type of modulation used by the equipment:
☐ FHSS
○ Other forms of modulation
b) In case of FHSS modulation:
<ul> <li>In case of non-Adaptive Frequency Hopping equipment:</li> </ul>
The number of Hopping Frequencies: N/A
<ul> <li>In case of Adaptive Frequency Hopping Equipment:</li> </ul>
The maximum number of Hopping Frequencies: N/A
The minimum number of Hopping Frequencies: N/A
• The (average) Dwell Time: <u>N/A</u>
c) Adaptive / non-adaptive equipment:
Non-adaptive Equipment
Adaptive Equipment without the possibility to switch to a non-adaptive
mode
Adaptive Equipment which can also operate in a non-adaptive mode

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### d) In case of adaptive equipment:

The m	naximum Channel Occupancy Time implemented by the equipment: <u>&lt;40</u>
ms	
	The equipment has implemented an LBT based DAA mechanism
•	In case of equipment using modulation different from FHSS:
	☐ The equipment is Frame Based equipment
	The equipment is Load Based equipment
	The equipment can switch dynamically between Frame Based and Load
	Based equipment
	The CCA time implemented by the equipment: $N/A$ $\mu$ s
$\boxtimes$	The equipment has implemented a non-LBT mechanism
	The equipment can operate in more than one adaptive mode
e) In d	case of non-adaptive Equipment:
The m	naximum RF Output Power (e.i.r.p.): <u>N/A</u> dBm
The m	naximum (corresponding) Duty Cycle: <u>N/A</u> %
Equip	ment with dynamic behavior, that behavior is described here. (e.g. the
differe	ent combinations of duty cycle and corresponding power levels to be
declai	red): <u>N/A</u>

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### f) The worst case operational mode for each of the following tests:

**RF Output Power** 

-0.61 dBm (EIRP)

**Power Spectral Density** 

3.62 dBm/1MHz

Duty cycle, TX-Sequence, TX-gap

N/A

Accumulated Transmit Time, Frequency Occupation & Hopping Sequence (only for FHSS equipment)

N/A

Hopping Frequency Separation (only for FHSS equipment)

<u>N/A</u>

Medium Utilization

<u>N/A</u>

Adaptivity & Receiver Blocking

See Section 5.3.11

Occupied Channel Bandwidth

1.1058 MHz

Transmitter unwanted emissions in the OOB domain

See Section 5.3.8

Transmitter unwanted emissions in the spurious domain

See section 5.3.9

Receiver spurious emissions

See section 5.3.10

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### g) The different transmit operating modes (check all that apply):

Operating mode 1: Single Antenna Equipment
□ Equipment with only one antenna
Equipment with two diversity antennas but only one antenna active
at any moment in time
☐ Smart Antenna Systems with two or more antennas, but operating
in a (legacy) mode where only one antenna is used. (e.g. IEEE
802.11™ [i.3] legacy mode in smart antenna systems)
Operating mode 2: Smart Antenna Systems - Multiple Antennas without
beam forming
☐ Single spatial stream / Standard throughput / (e.g. IEEE
802.11™ [i.3] legacy mode)
☐ High Throughput (> 1 spatial stream) using Nominal Channel
Bandwidth 1
☐ High Throughput (> 1 spatial stream) using Nominal Channel
Bandwidth 2
NOTE 1: Add more lines if more channel bandwidths are supported.
Operating mode 3: Smart Antenna Systems - Multiple Antennas with
beam forming
☐Single spatial stream / Standard throughput (e.g. IEEE 802.11™
[i.3] legacy mode)
☐ High Throughput (> 1 spatial stream) using Nominal Channel
Bandwidth 1
☐ High Throughput (> 1 spatial stream) using Nominal Channel
Bandwidth 2

NOTE: Add more lines if more channel bandwidths are supported.

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### h) In case of Smart Antenna Systems:

■ The number of Receive chain: <u>N/A</u>
<ul> <li>The number of Transmit chains: N/A</li> </ul>
Symmetrical power distribution
Asymmetrical power distribution
In case of beam forming, the maximum beam forming gain: N/A
NOTE: Beam forming gain does not include the basic gain of a single antenna.
i) Operating Frequency Range(s) of the equipment:
<ul> <li>Operating Frequency Range 1: <u>2402 MHz</u> to <u>2480 MHz</u></li> </ul>
<ul><li>Operating Frequency Range 2: MHz to MHz</li></ul>
NOTE: Add more lines if more Frequency Ranges are supported.
j) Nominal Channel Bandwidth(s):
<ul> <li>Nominal Channel Bandwidth 1: <u>1.1058</u> MHz</li> </ul>
<ul> <li>Nominal Channel Bandwidth 2:MHz</li> </ul>
NOTE: Add more lines if more channel bandwidths are supported.
k) Type of Equipment (stand-alone, combined, plug-in radio device, etc.):
☐ Stand-alone
☐ Combined Equipment (Equipment where the radio part is fully
integrated within another type of equipment)
☑ Plug-in radio device (Equipment intended for a variety of host systems)
Other:

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

# I) The normal and the extreme operating conditions that apply to the equipment:

# Normal Operating Conditions (if applicable):

Operating temperature range: -40° C to +85° C

Other (please specify if applicable): N/A

Extreme Operating Conditions:

Operating temperature range: Minimum: -40° C maximum: +85° C Other (please specify if applicable): Minimum: N/A Maximum: N/A

Details provided are for the:

$\boxtimes$	Stand-alone equipment
	Combined (or host) equipment

US Tech Report:

Description of EUT:

Test Report Number:

Is-0332

Issue Date:

Customer:

Model:

The intended combination(s) of the radio equipment power settings and one or more antenna assemblies and their corresponding e.i.r.p levels:

#### one or more antenna assemblies and their corresponding e.i.r.p levels: Antenna Type: $\boxtimes$ Integral Antenna (information to be provided in case of conducted measurements) Antenna Gain: 3.2 dBi (max antenna gain) If applicable, additional beam-forming gain (excluding basic antenna gain): N/A Temporary RF connector provided No temporary RF connector provided $\boxtimes$ Dedicated Antennas (equipment with antenna connector) Single power level with corresponding antenna(s) Multiple power settings and corresponding antenna(s) Number of different Power Levels: Power Level 1: N/A dBm Power Level 2: N/A dBm

NOTE 1: Add more lines in case the equipment has more power levels.

Power Level 3: N/A dBm

NOTE 2: These power levels are conducted power levels (at antenna connector).

Customer:

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

For each of the Power Levels, provide the intended antenna assemblies, their corresponding gains (G) and the resulting e.i.r.p. levels also taking into account the beam-forming gain (Y) if applicable

Power Level 1: -3.81 dBm + 3.2 dBi = -0.61 dBm (E.I.R.P.)

Number of antenna assemblies provided for this power level:

Assembly #	Gain (dBi)	e.i.r.p. (dBm)	Part number or model name
1	1.4	-2.41	W24-SC (chip antenna)
2	3.2	-0.61	W24P-U (external trace antenna)
3	N/A	N/A	N/A
4	N/A	N/A	N/A

NOTE: Add more rows in case more antenna assemblies are supported for this power level.

Power Level 2: N/A dBm

Number of antenna assemblies provided for this power level:

Assembly #	Gain (dBi)	e.i.r.p. (dBm)	Part number or model name
1	N/A	N/A	N/A
2	N/A	N/A	N/A
3	N/A	N/A	N/A
4	N/A	N/A	N/A

NOTE: Add more rows in case more antenna assemblies are supported for this power level.

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

Power Level 3: N/A dBm

Number of antenna assemblies provided for this power level:

Assembly #	Gain (dBi)	e.i.r.p. (dBm)	Part number or model name
1	N/A	N/A	N/A
2	N/A	N/A	N/A
3	N/A	N/A	N/A
4	N/A	N/A	N/A

NOTE: Add more rows in case more antenna assemblies are supported for this power level.

n) The nominal voltages of the stand-alone radio equipment or the nominal voltages of the combined (host) equipment or test jig in case of plug-in devices:

Details provided are for the:				
	Stand-alone equipment			
	Combined (or host) equipment			
	Test jig			
Supply Voltage				
	AC mains State AC voltage: V			
	DC State DC voltage: 3.0 – 5.0 V			
In case of DC, indicate the type of power source				
	Internal Power Supply			
	External Power Supply or AC/DC adapter			
	Battery			
$\boxtimes$	Other: powered via laptop USB port			

US Tech Report: ETSI EN 300 328 V2.1.1 (2016-11) Description of EUT: 2.4GHz eS-BLE Module Test Report Number: 18-0332 Issue Date: December 20, 2018 Customer: Inventek Systems Model: ISM4343-X o) Describe the test modes available which can facilitate testing: State 1: The EUT was able to continuously transmit on one of the individual channels. State 2: The EUT was able to continuously hop on one of the individual channels. State 3: The EUT was able to continuously hop on all of the channels. State 4: The EUT was able to receive on a channel. p) The equipment type (e.g. Bluetooth®, IEEE 802.11™ [i.3], proprietary, etc.): Bluetooth technology q) If applicable, the statistical analysis referred to in clause 5.4.1 q) (to be provided as separate attachment) r) If applicable, the statistical analysis referred to in clause 5.4.1 r) (to be provided as separate attachment) s) Geo-Location capability supported by the equipment: Yes The geographical location determined by the equipment as defined in clause 4.3.1.13.2 or clause 4.3.2.12.2 is not accessible to the user  $\boxtimes$ No

f) Describe the minimum performance criteria that apply to the equipment (see clause 4.3.1.12.3 or clause 4.3.2.11.3):

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### E.3 Combination for testing (see clause 5.3.2.3 of EN 300 328 V2.1.1)

From all combinations of conducted power settings and intended antenna assembly (ies) specified in clause 3.1 m), specify the combination resulting in the highest e.i.r.p. for the radio equipment.

Unless otherwise specified in EN 300 328, this power setting is to be used for testing against the requirements of EN 300 328. In case there is more than one such conducted power setting resulting in the same (highest) e.i.r.p. level, the highest power setting is to be used for testing. See also EN 300 328, clause 5.3.2.3.

This has been considered. The EUT is programmed to operate at it maximum output setting for this mode of operation.

#### E.4 Additional information provided by the applicant

# E.4.1 Modulation ITU Class(es) of emission: Can the transmitter operate unmodulated? Yes No E.4.2 Duty Cycle The transmitter is intended for: Continuous duty Intermittent duty Continuous operation possible for testing purposes

Model #:

 $\boxtimes$ 

Model name:

**User Manual** 

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

E.4.3 A	bout	the UUT
1	$\boxtimes$	The equipment submitted is representative production models
		If not, the equipment submitted is pre-production models?
		If pre-production equipment are submitted, the final production
(	equipr	ment will be identical in all respects with the equipment tested
		If not, supply full details
E.4.4 A	Additio	onal items and/or supporting equipment provided
		Spare batteries (e.g. for portable equipment)
		Battery charging device
	$\boxtimes$	External Power Supply or AC/DC adapter
		Test Jig or interface box
		RF test fixture (for equipment with integrated antennas)
	$\boxtimes$	Host System
	•	Manufacturer: Inventek Systems
	•	Model #: ISM4343-WBM-L151-EVB
	•	Model name: Evaluation Board
		Combined equipment
	•	Manufacturer:

Technical documentation (Handbook and circuit diagrams)

Customer:

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### 4 Technical Summary

#### **Applicant information**

Applicant's representative : Martin Tierney
Company : Inventek Systems
Address : 2 Republic Road

City : Billerica State : MA Postal code : 01862

Country : United States Telephone number : +1 978-667-1962

Fax number : N/A

#### **Description of test item**

Test item : ISM4343X-WBM-L54 Module

Manufacturer : Inventek Systems

Frequency Characteristics : 2402 MHz to 2480 MHz

Type : BLE Modulation Type : GFSK

Temperature Range : -40°C to 85°C

Specification(s) : None

Model Name : 2.4 GHz eS-BLE Module

Model Number : ISM4343-X

Serial number : ENGINEERING SAMPLE

Revision : Rev. B Receipt number : 18-0332

Receipt date : September 17, 2018

Customer:

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems

ISM4343-X

#### Test(s) performed

Location : US Tech

Tests started : November 2, 2018
Tests completed : November 7, 2018

Purpose of tests : Compliance with standard

Test specifications : ETSI EN 300 328 V2.1.1 (2016-11)
Test engineer(s) : Afzal Fazal, Mark Afroozi, George Yang

Project leader : George Yang
Report written by : John Freeman
Report approved by : Alan Ghasiani
Report date : December 20, 2018

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### 5 Measurements, Examinations and Derived Results

#### 5.1 Tests Required

The following Tests are required per EN 300 328 V2.1.1:

**Table 1. Transmitter Test Suites and Overview of Results** 

Essential Radio Test suite	Applicable	Reference Clause in Standard	Compliance Results
RF Output Power	Yes	4.3.2.2	Compliant
Power Spectral Density	Yes	4.3.2.3	Compliant
Duty Cycle, TX-Sequence, TX-Gap	No	4.3.2.4	N/A
Accumulated Transmit Time, Frequency Occupation and Hopping Sequence	No	4.3.1.4	N/A
Hopping Frequency Separation	No	4.3.1.5	N/A
Medium Utilization	No	4.3.2.5	N/A
Occupied Channel Bandwidth	Yes	4.3.2.7	Compliant
Transmitter Unwanted Emissions in the OOB Domain	Yes	4.3.2.8	Compliant
Transmitter Unwanted Emissions in the Spurious Domain	Yes	4.3.2.9	Compliant

**Table 2. Receiver Test Suites and Overview Results** 

Essential Radio Test suite	Applicable	Reference clause in this report	Compliance Results
Adaptivity	Yes	4.3.2.6	Compliant
Receiver Spurious Emissions	Yes	4.3.2.10	Compliant
Receiver Blocking	Yes	4.3.2.11	Compliant

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### 5.2 General Comments

This section contains the test results and derived data. Details of the test methods used have been recorded and are kept on file by the laboratory. Wherever possible, the test methods described in ETSI document ETR 027 have been used.

The reported expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor k = 2, providing a level of confidence of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements.

The testing preformed requires the uncertainty levels to be below the listed values in section 5.2 of ESTI 300 328 v2.1.1. The following table lists the limit of uncertainty per test and the current uncertainty of the testing done

**Table 3. Measurement Uncertainty** 

Parameter	Uncertainty Requirement	Uncertainty of Testing	
Occupied Channel Bandwidth	<u>+</u> 5.0%	Less Than <u>+</u> 0.1dB	
RF Output power, Conducted	<u>+</u> 1.5dB	<u>+</u> 0.47dB	
Power Spectral Density, Conducted	<u>+</u> 3.0dB	<u>+</u> 0.47dB	
Unwanted Emissions, Conducted	<u>+</u> 3.0dB	<u>+</u> 2.80dB	
All Emissions, Radiated	<u>+</u> 6.0dB	30MHz - 200MHz, <u>+</u> 5.39dB 200MHz - 1GHz, <u>+</u> 5.18dB 1GHz -18GHz, <u>+</u> 5.21dB	
Temperature	<u>+</u> 1.0°C	<u>+</u> 0.55°C	
Humidity	<u>+</u> 5.0%	<u>+</u> 5.00%	
DC and Low Frequency Voltages	<u>+</u> 3.0%	<u>+</u> 0.05%	
Time	<u>+</u> 5.0%	<u>+</u> 1.00%	
Duty Cycle	<u>+</u> 5.0%	<u>+</u> 1.00%	

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

The purpose of testing was to demonstrate compliance with the latest version of the test specification.

Date of receipt of test sample(s): September 17, 2018

Measurements were performed between the following dates(s):

Start Date: November 02, 2018

Completion Date: November 07, 2018

All of the measurements described in this report were performed at the premises of US Tech, 3505 Francis Circle, Alpharetta, GA 30004 USA.

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### 5.3 Test Results

#### **5.3.1 RF Output Power (Clause 4.3.2.2)**

The RF Output Power was measured at the lowest, the middle, and the highest channel and at normal and extreme operating temperatures. The measurements were performed per the procedures of ETSI EN 300 328 section 5.4.2. The test equipment was set to a center frequency at which the EUT will transmit. The span was set to 10 MHz and the RBW and VBW were set to 1 MHz and 3 MHz, respectively.

In accordance with ETSI EN 300 328 section 4.3.2.2, for adaptive equipment using wide band modulations other than FHSS, the maximum RF output power shall be 20 dBm. This limit shall apply for any combination of power level and intended antenna assembly.

Maximum Antenna Assembly Gain: +3.2 dBi

Beam-forming Gain: 0 dBi

**Table 4. RF Output Power Measurement** 

Frequency (MHz)	Measured Result (dBm) A	Combination of Power Level and Antenna Gain (dBm) A+G+Y	Limit (dBm)	Margin (dB)		
	Measured at -40°C					
2402	-3.81	-0.61	20.0	20.6		
2440	-4.10	-0.90	20.0	20.9		
2480	-4.30	-1.10	20.0	21.1		
	Measured at 25°C					
2402	-4.60	-1.40	20.0	21.4		
2440	-4.81	-1.61	20.0	21.6		
2480	-5.30	-2.1	20.0	22.1		
Measured at 85°C						
2402	-5.13	-1.93	20.0	21.9		
2440	-5.22	-2.02	20.0	22.0		
2480	-5.58	-2.38	20.0	22.4		

Test Date: November 8, 2018

Signature: Tested By: Afzal Fazal

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### 5.3.2 Duty Cycle, TX-Sequence, TX-Gap (Clause 4.3.2.4)

These requirements do not apply for equipment with a maximum declared RF Output power of less than 10 dBm EIRP or for equipment when operating in a mode where the RF Output power is less than 10 dBm EIRP. In this case the EUT is declared to operate at less than 10 dBm. Therefore this test was not performed.

#### 5.3.3 Power Spectral Density (Clause 4.3.2.3)

The EUT employs wide band modulation other than frequency hopping spread spectrum (FHSS) modulation; therefore, the power spectral density was measured per the procedures of ETSI EN 300 328 section 5.4.3 Option 2. The RBW was set to 1 MHz and the Video Bandwidth was set to 3X RBW. The span was set to 3 MHz the RMS detector was used and the sweep time was set to 60s and the trace was set to Max Hold.

The Power Spectral Density is the mean e.i.r.p spectral density during transmissions burst. In accordance with ETSI EN 300 328 section 4.3.2.3, the power density shall be no greater than 10 dBm per MHz band.

Environmental Conditions: Ambient Temperature: 20 °C Relative Humidity: 55%

The maximum Power Spectral Density (PSD) e.i.r.p is calculated with the following formula below.

PSD = D+G+Y+10Log (1/DC) (dBm/MHz)

Where:

D is the measured PSD value observed.

DC is the observed Duty Cycle (in this case DC = 1 during testing since the EUT is programmed for >98% duty cycle for testing purpose.)

G is the applicable antenna assembly gain in dBi

Y is the beam-forming gain in dB \*if applicable.

2.4GHz eS-BLE Module 18-0332 December 20, 2018 Customer: Inventek Systems Model: ISM4343-X

ETSI EN 300 328 V2.1.1 (2016-11)

**Table 5. Power Spectral Density Measurements** 

Transmitter Frequency (MHz)	Measured PSD (dBm/MHz)	PSD (dBm/MHz) = D + G + Y +10log(1/DC)	Limit (dBm/MHz)	Margin (dB)	Detector
2402	0.423	3.623	10	6.377	RMS
2426	0.415	3.615	10	6.385	RMS
2480	0.324	3.524	10	6.476	RMS

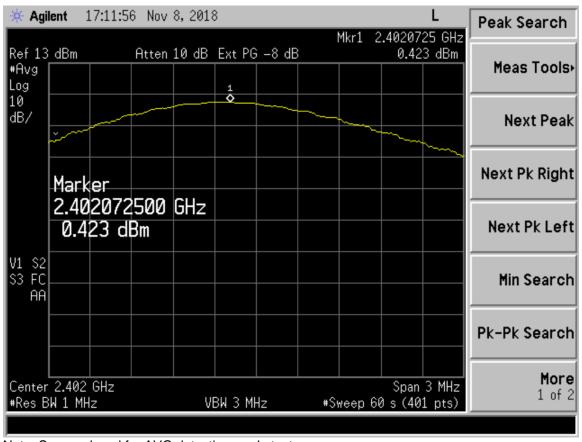
Note 1: Antenna gain applied = 3.2 dBm

Test Date: November 8, 2018

Signature: Tested By: Afzal Fazal



ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

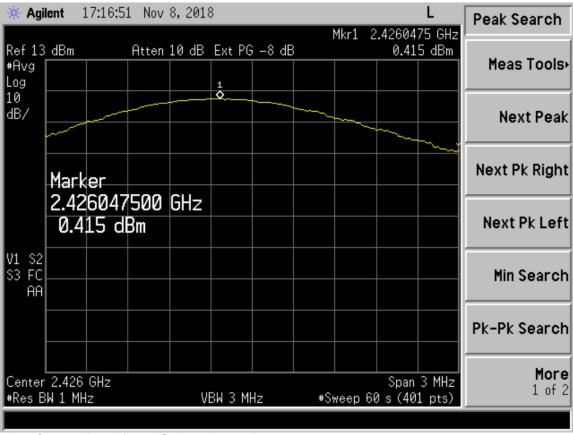


Note: Span reduced for AVG detection mode test

Figure 1. 2402 MHz Low Channel PSD Plot



ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X



Note: Span reduced for AVG detection mode test.

Figure 2. 2426 MHz Mid Channel PSD Plot

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

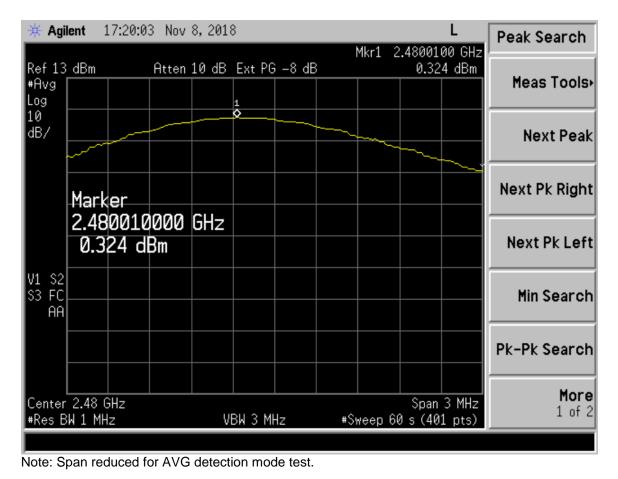


Figure 3. 2472 MHz, b mode High Channel PSD Plot

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

# 5.3.4 Accumulated Transmit Time, Minimum Frequency Occupation and Hopping Sequence (Clause 4.3.1.4)

These requirements do not apply for equipment with a maximum declared RF Output power of less than 10 dBm EIRP or for equipment when operating in a mode where the RF Output power is less than 10 dBm EIRP. In this case the EUT is declared to operate at less than 10 dBm. Therefore this test was not performed.

#### 5.3.5 Hopping Frequency Separation (Clause 4.3.1.5)

The EUT uses wide band modulation other than frequency hopping Spread Spectrum (FHSS) modulation. This clause is only applicable for FHSS Equipment; therefore, the Hopping Frequency Separation measurement is not applicable.

#### 5.3.6 Adaptivity (Clause 4.3.2.6)

These requirements do not apply for equipment with a maximum declared RF Output power of less than 10 dBm EIRP or for equipment when operating in a mode where the RF Output power is less than 10 dBm EIRP. In this case the EUT is declared to operate at less than 10 dBm. Therefore this test was not performed.

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### 5.3.7 Occupied Channel Bandwidth (Clause 4.3.2.7)

The Occupied Channel Bandwidth is the bandwidth that contains 99% of the signal. In accordance with ETSI EN 300 328 section 4.3.2.7, the Occupied Bandwidth for each hopping frequency shall fall completely within the given frequency band.

The Occupied Channel Bandwidth was measured per the procedures of ETSI EN 300 328 section 5.3.8. The center frequency was set to either the highest or lowest frequency within the allowed frequency band under test and the span was 2x the Occupied Channel bandwidth. The RBW was ~ 1 % of the span and VBW was 3x VBW. The RMS detector mode was used and the trace was set to Max Hold to allow the trace to complete. The 99 % bandwidth function of the spectrum analyser was used to measure the occupied bandwidth.

Environmental Conditions: Ambient Temperature: 25 °C Relative Humidity: 55 %

Test Date: November 8, 2018

Signature: Tested By: Afzal Fazal

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

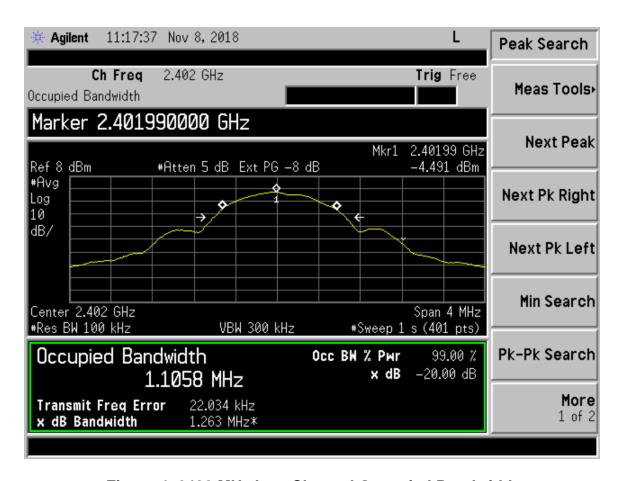


Figure 4. 2402 MHz Low Channel Occupied Bandwidth

Occupied BW= 1.1058 MHz
Center frequency 2402 MHz
Low Band-edge 2401.4471 MHz

Low band-edge contained within 2400 MHz.

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

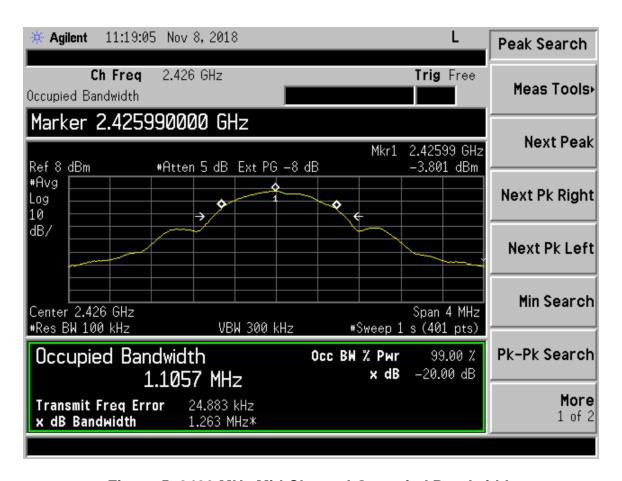


Figure 5. 2426 MHz Mid Channel Occupied Bandwidth

Occupied BW= 1.1057 MHz
Center Frequency 2426 MHz
Low Band-edge 2425.4471 MHz
High Band-edge 2426.5528 MHz

Mid band-edge contained within 2400 MHz - 2483.5 MHz.

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

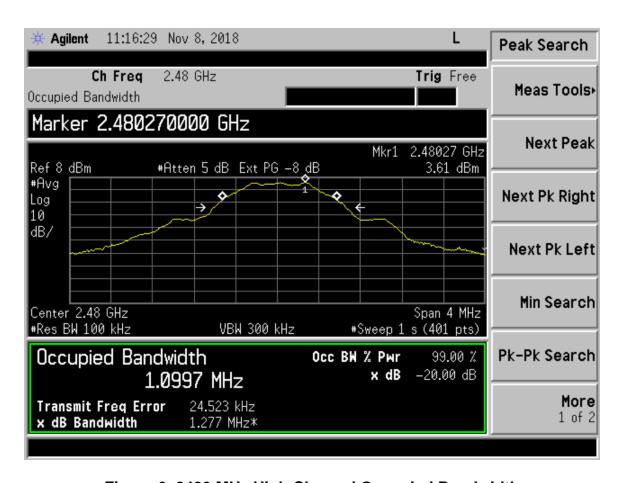


Figure 6. 2480 MHz High Channel Occupied Bandwidth

Occupied BW= 1.0997 MHz
Center frequency 2480 MHz
High Band-edge 2480.5498 MHz

High band-edge contained within 2483.5 MHz.

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

### 5.3.8 Transmitter Unwanted Emissions in the Out-Of-Band Domain (Clause 4.3.2.8)

The transmitter unwanted emissions in the out-of-band domain are emissions when the equipment is in Transmit mode, on frequencies immediately outside the necessary bandwidth which results from the modulation process but excluding spurious emissions. In accordance with ETSI EN 300 328 section 4.3.2.8.3, the transmitter unwanted emissions in the out-of-band domain but outside the allocated band, shall not exceed the values provided by the mask in the figure below. Within the band specified, the Out-of-band emissions are fulfilled by compliance with the Occupied Channel Bandwidth requirement in clause 4.3.2.7.

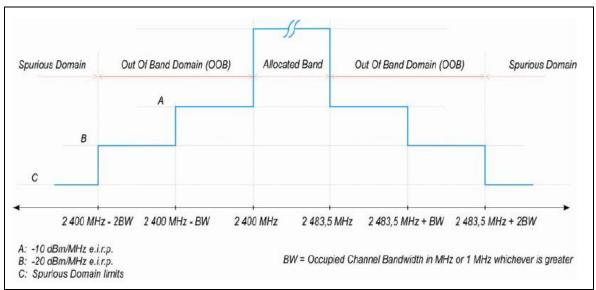


Figure 7. Transmitter Unwanted Emissions in the Out-of-Band Domain Limits

The EUT was tested at normal and extreme temperatures. Only the lowest and highest channels were evaluated for each operational mode. The Occupied Bandwidth used was 20 MHz since this is the maximum allowed bandwidth for this type of transmitter. The RF port of the EUT was directly connected to the Spectrum Analyzer. The resolution bandwidth used was 1 MHz with a video bandwidth of 3 MHz. The Peak detector was used and only the worst case emission was recorded below.

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

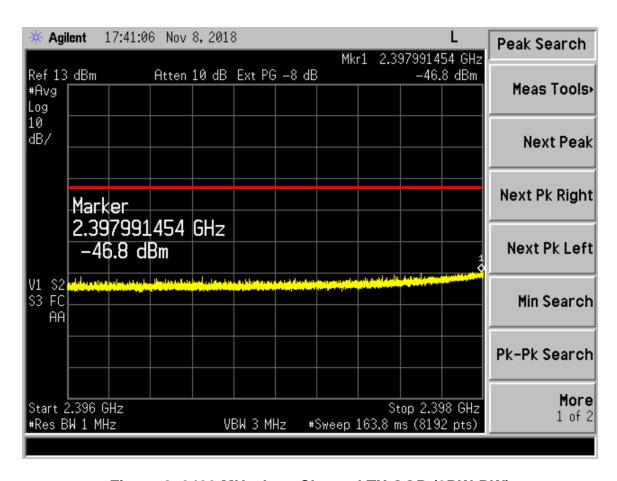


Figure 8. 2402 MHz, Low Channel TX OOB (2BW-BW)

RED= Limit at -20 dBm

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

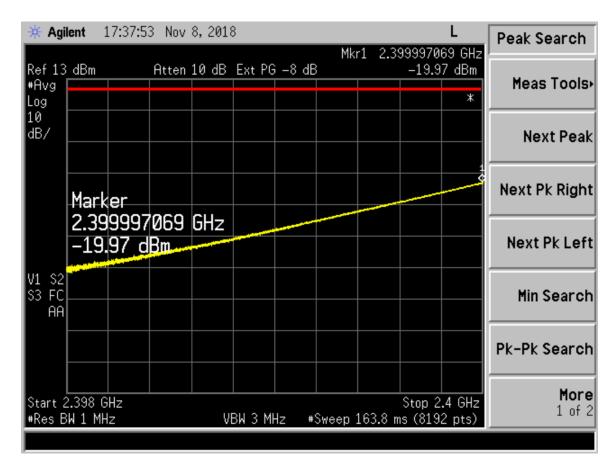


Figure 9. 2402 MHz, Low Channel TX OOB (BW-BE)

RED= Limit at -10 dBm

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

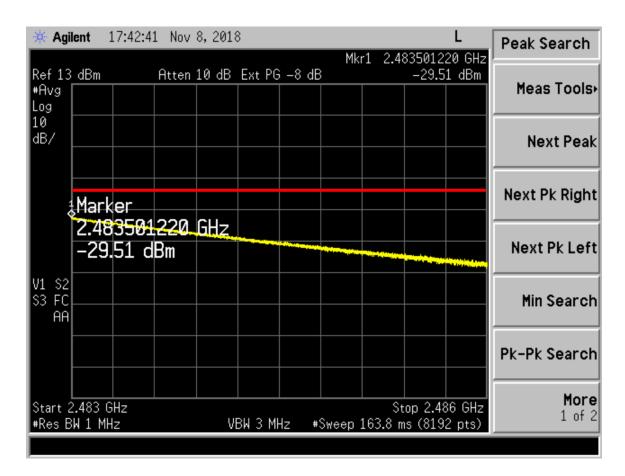


Figure 10. 2480 MHz, High Channel TX OOB (BE+BW)

RED= Limit at -20 dBm

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

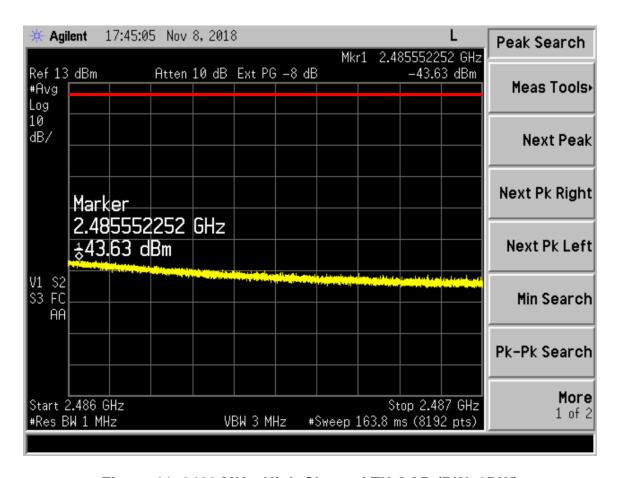


Figure 11. 2480 MHz, High Channel TX OOB (BW+2BW)

RED= Limit at -10 dBm

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

# 5.3.9 Transmitter Unwanted Emissions in the Spurious Domain (Clause 4.3.2.9)

Transmitter unwanted emissions in the spurious domain are emissions outside the allocated band and the Out-Of-Band domain when the equipment is in transmit mode, in accordance ETSI EN 300 328 section 4.3.2.9, the spurious emissions cannot be greater than the limits in the Tables following.

**Table 6. Transmitter Unwanted Emission Limits** 

Frequency Range	Maximum power, e.r.p. (≤ 1 GHz) e.i.r.p (> 1 GHz)	Bandwidth	
30 MHz to 47 MHz	-36 dBm	100 kHz	
47 MHz to 74 MHz	-54 dBm	100 kHz	
74 MHz to 87.5 MHz	-36 dBm	100 kHz	
87.5 MHz to 118 MHz	-54 dBm	100 kHz	
118 MHz to 174 MHz	-36 dBm	100 kHz	
174 MHz to 230 MHz	-54 dBm	100 kHz	
230 MHz to 470 MHz	-36 dBm	100 kHz	
470 MHz to 862 MHz	-54 dBm	100 kHz	
862 MHz to 1 GHz	-36 dBm	100 kHz	
1 GHz to 12.75 GHz	-30 dBm	1 MHz	

The following radiated measurements were performed while the EUT was operating in transmit mode:

- Fundamental and Harmonics in the Spurious Domain (refer to the tables below).
- Unwanted Emissions in the Spurious Domain. The middle channel 2440 MHz was used for these measurements (refer to the tables below).

A conducted measurement was also performed for the unwanted emissions in the spurious domain refer to the plots below.

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

**Table 7. Transmitter Spurious Emissions** 

Freq. (MHz)	Maximum RX Reading (dBuV)	Recreated Reading (dBuV)	Difference Column A – B (dB)	TX Gain (dBi)	TX Gain Relative to Dipole (dB)	RF Power into TX Antenna	RF Power into Substitution TX Antenna Corrected By TX Gain Relative to Dipole and TX Cable (dBm)	Limit (dBm)	Margin (dB)	Antenna factor/ Cable loss
				Ch	nip Antenna	a				
2402.000	58.45	58.44	0.01	8.8	6.7	-17.0	-12.17	20	32.17	-1.88
2426.000	62.63	62.50	0.13	8.8	6.7	-13.0	-8.12	20	28.12	-1.95
2480.000	69.13	69.89	-0.76	8.8	6.7	-3.0	0.99	20	19.01	-1.95
				W	ire Antenna	а				
2402.000	65.74	62.35	3.39	8.8	6.7	-10.0	-1.82	20	21.82	-1.88
2426.000	73.10	72.85	0.25	8.8	6.7	0.0	4.96	20	15.04	-1.95
2480.000	74.16	73.96	0.20	8.8	6.7	0.0	4.91	20	15.09	-1.95
No other emissions seen 6 dB above the noise floor.										

Note 1) RF Power (dBm) into substitution antenna from signal generator corrected with cable loss and other attenuators factors.

Note 2) Radiated RF power (dBm) was calculated by summing the antenna factor/cable loss, Input RF Power, and the difference in column D.

Sample calculation for 2402.00 MHz:

Maximum RX Reading (column 2)

Less Recreated Reading (column 3)

TX Gain Relative to Dipole (column 6)

RF Power into TX Antenna (column 7)

Antenna factor/Cable loss from spreadsheet factors

Corrected RF Power (column 8)

58.45 (dBuV/m)

58.44 (dBuV/m)

6.7 (dB)

-17.00 (dBm)

-188 (dBm)

-12.17 (dBm)

Testing performed by:

Test Date: November 8, 2018

Signature: What January Tested By: Afzal Fazal

Model:

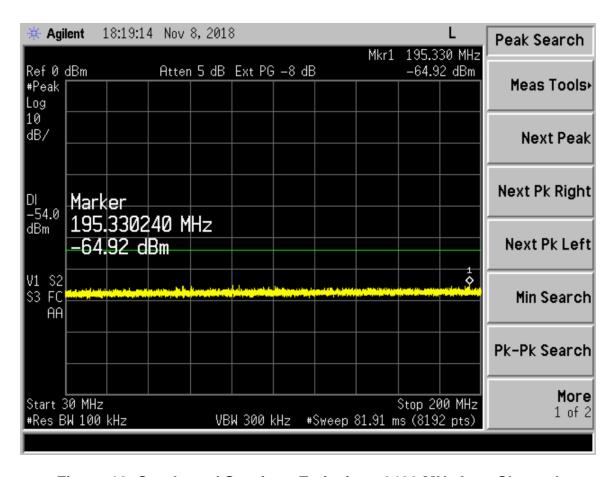


Figure 12. Conducted Spurious Emissions 2402 MHz Low Channel 30 MHz to 200 MHz

Model:

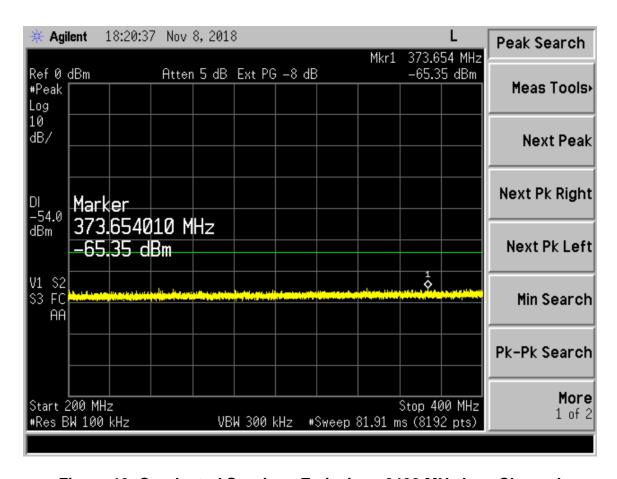


Figure 13. Conducted Spurious Emissions 2402 MHz Low Channel 200 MHz to 400 MHz

Model:

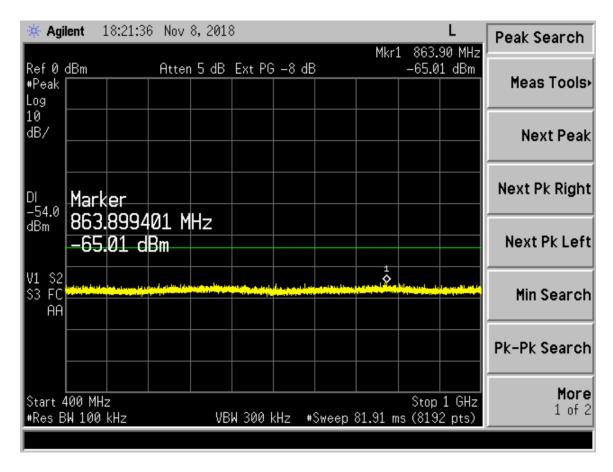
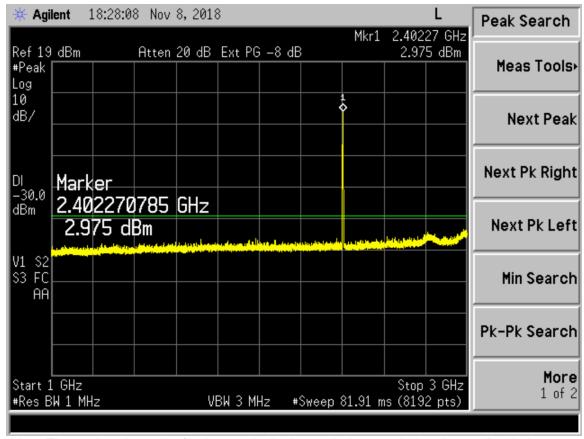


Figure 14. Conducted Spurious Emissions 2402 MHz Low Channel 400 MHz to 1000 MHz

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X



\*Note: The marker shows the fundamental, all other emissions are below the 30 dBm limit as indicated by the plot above.

Figure 15. Conducted Spurious Emissions 2402 MHz High Channel 1 GHz to 3 GHz

Model:

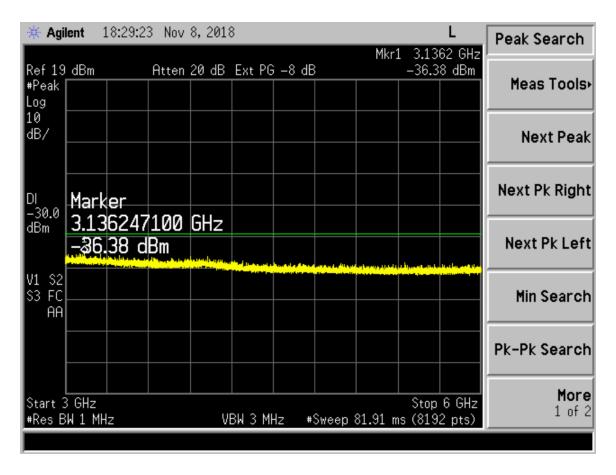


Figure 16. Conducted Spurious Emissions 2402 MHz High Channel 3 GHz to 6 GHz

Model:

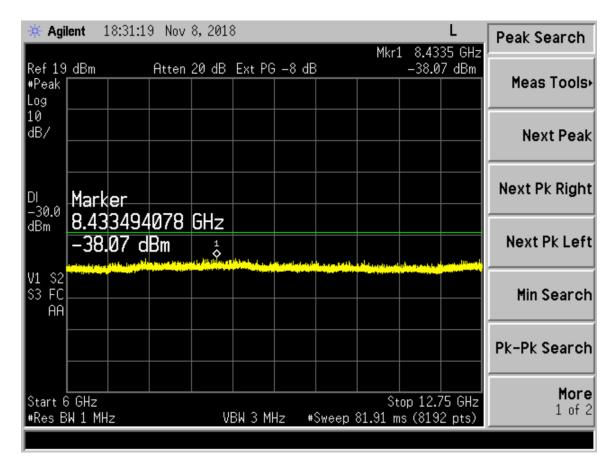


Figure 17. Conducted Spurious Emissions 2402 MHz High Channel 6 GHz to 12.75 GHz

US Tech Report: Description of EUT:

Test Report Number: Issue Date: Customer: Model:

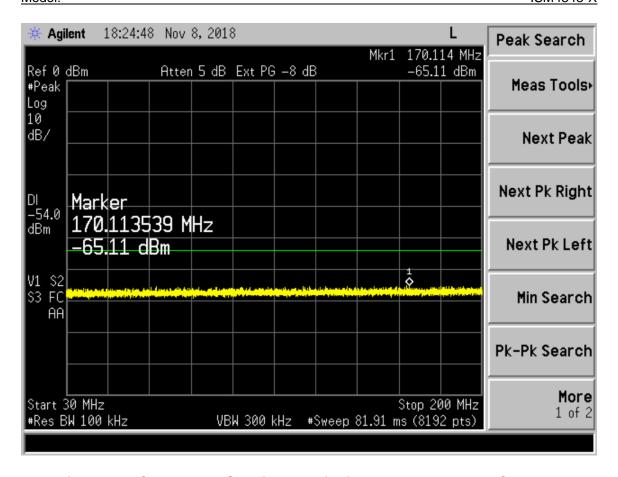


Figure 18. Conducted Spurious Emissions 2480 MHz Low Channel 30 MHz to 200 MHz

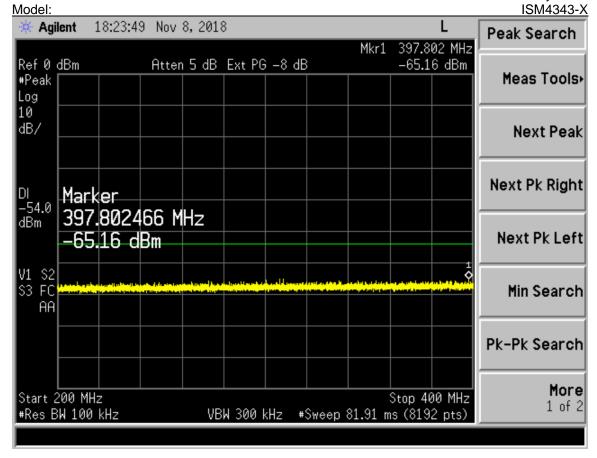


Figure 19. Conducted Spurious Emissions 2480 MHz Low Channel 200 MHz to 400 MHz

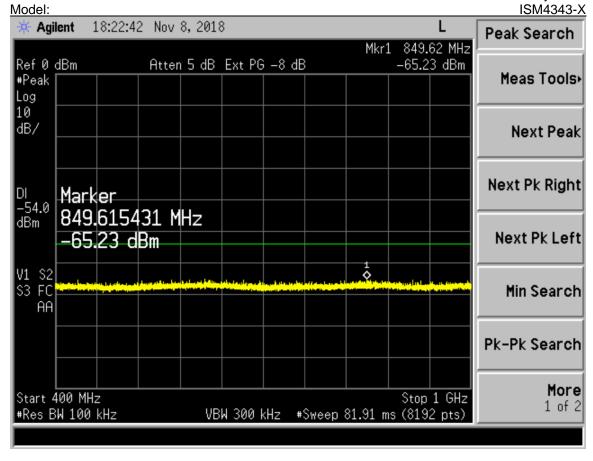
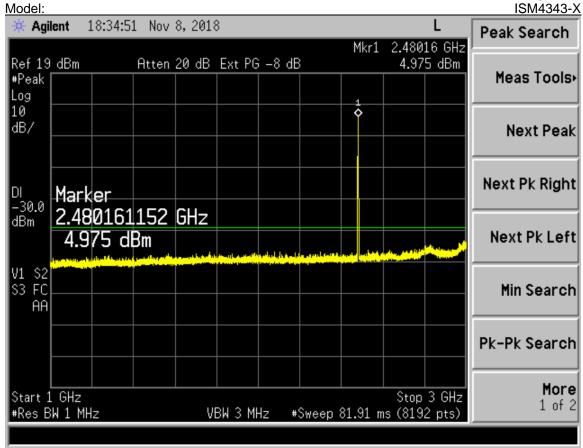


Figure 20. Conducted Spurious Emissions 2480 MHz Low Channel 400 MHz to 1000 MHz

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems



\*Note: The marker shows the fundamental, all other emissions are below the 30 dBm limit as indicated by the plot above.

Figure 21. Conducted Spurious Emissions 2480 MHz High Channel 1 GHz to 3 GHz

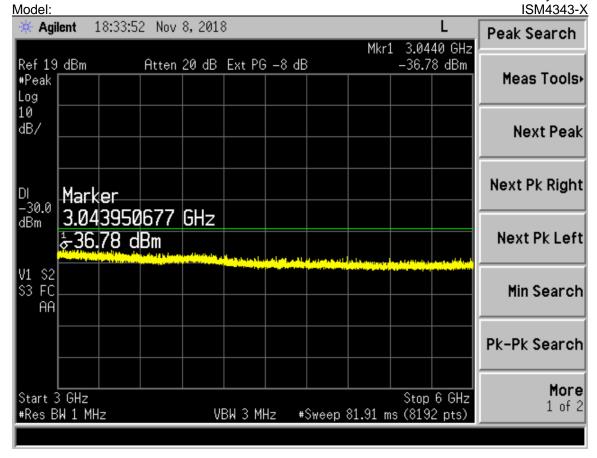


Figure 22. Conducted Spurious Emissions 2480 MHz High Channel 3 GHz to 6 GHz

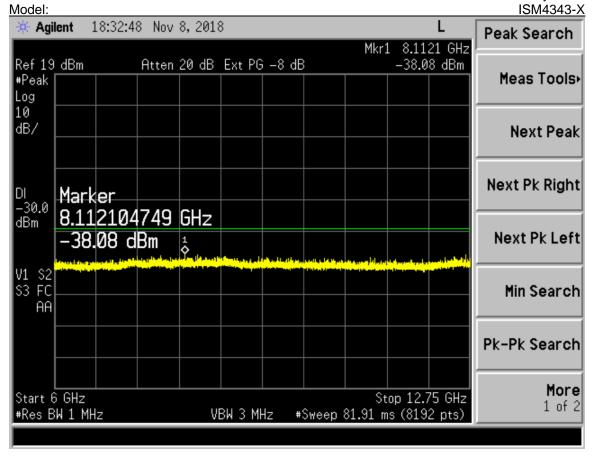


Figure 23. Conducted Spurious Emissions 2480 MHz High Channel 6 GHz to 12.75 GHz

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

Customer: Model:

## 5.3.10 Receiver Unwanted Emissions in the Spurious (Clause 5.4.10)

Receiver spurious emissions are the emissions at any frequency when the equipment is in receive mode. In accordance ETSI EN 300 328 section 4.3.2.11, the spurious emissions cannot be greater than the limits in the Tables following

**Table 8. Spurious Emissions Limits for Receivers** 

Frequency Range	Maximum Power	Bandwidth		
30 MHz to 1 GHz	-57 dBm	100 kHz		
1 GHz to 12.75 GHz	-47 dBm	1 MHz		

The receiver unwanted emissions in the spurious domain were measured at normal test conditions and with the equipment operating at its worst case scenario with respect to spurious emissions.

Table 9. Receiver/Idle mode Spurious Emissions

Freq. (MHz)	Maximum RX Reading (dBuV)	Recreated Reading (dBuV)	Difference Column A – B (dB)	TX Gain (dBi)	TX Gain Relative to Dipole (dB)	RF Power into TX Antenna	RF Power into Substitution TX Antenna Corrected By TX Gain Relative to Dipole and TX Cable (dBm)	Limit (dBm)	Margin (dB)	Antenna factor/ Cable loss
----------------	------------------------------------	--------------------------------	---------------------------------------	---------------------	---------------------------------------------	-----------------------------------	--------------------------------------------------------------------------------------------------	----------------	----------------	-------------------------------------

No other emissions seen 6 dB above the noise floor.

Note 1) RF Power (dBm) into substitution antenna from signal generator corrected with cable loss and other attenuators factors.

Note 2) Radiated RF power (dBm) was calculated by summing the antenna factor/cable loss, Input RF Power, and the difference in column D.

Sample calculation: N/A

Testing performed by:

Test Date: November 9, 2018

Signature: White Small Tested By: Afzal Fazal

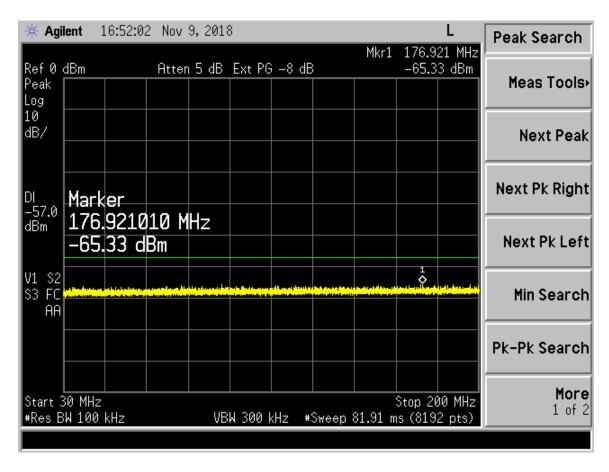


Figure 24. Receiver Conducted Spurious Emissions 30 MHz to 200 MHz

Model:

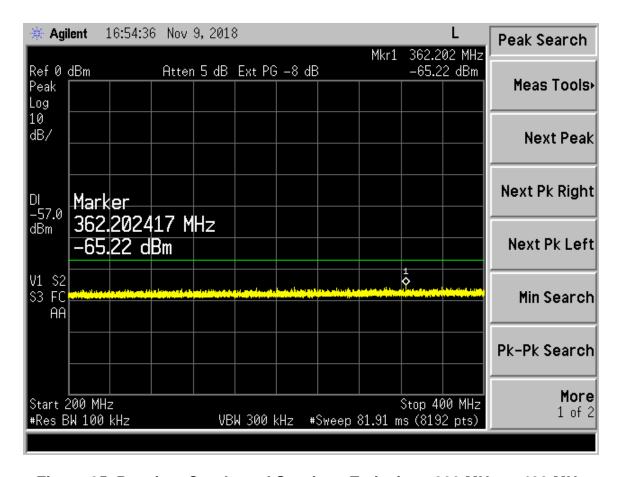


Figure 25. Receiver Conducted Spurious Emissions 200 MHz to 400 MHz

Model:

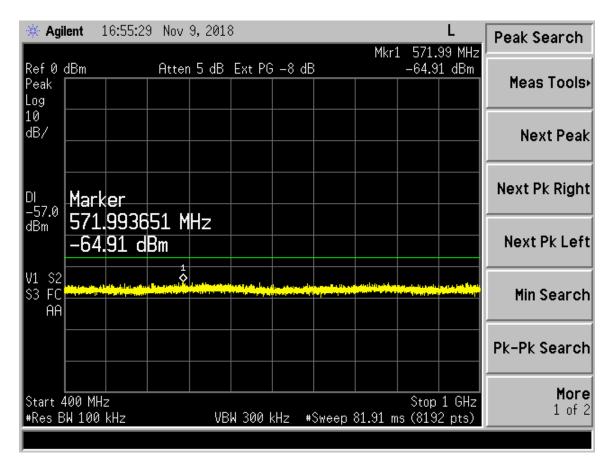


Figure 26. Receiver Conducted Spurious Emissions 400 MHz to 1000 MHz

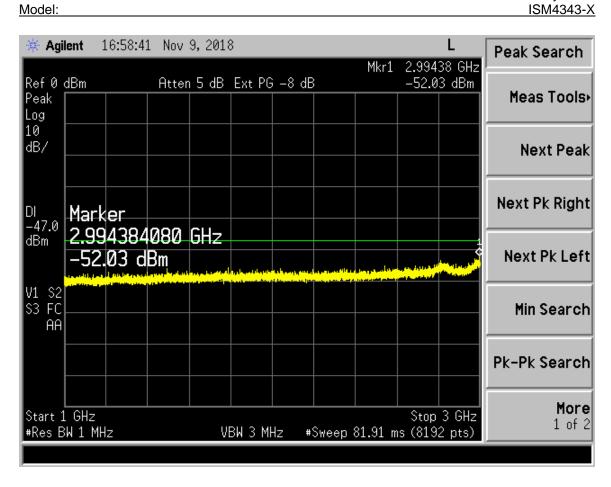


Figure 27. Receiver Conducted Spurious Emissions 1 GHz to 3 GHz

Model:

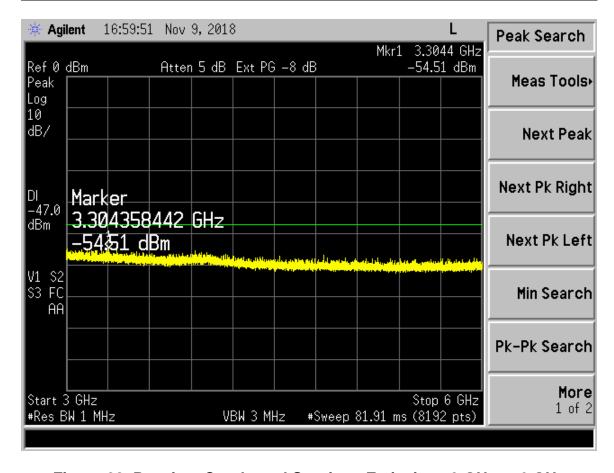


Figure 28. Receiver Conducted Spurious Emissions 3 GHz to 6 GHz

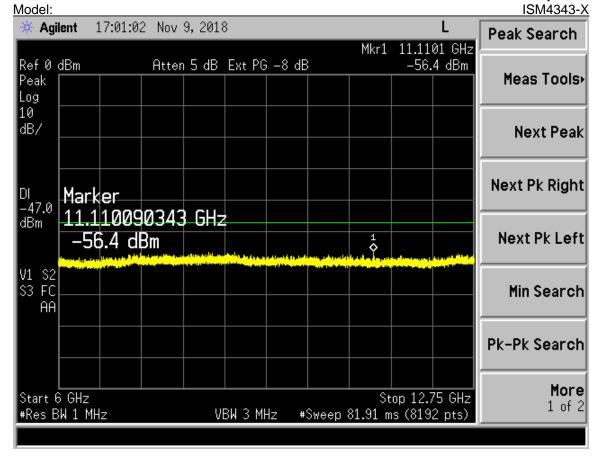


Figure 29. Receiver Conducted Spurious Emissions 6 GHz to 12.75 GHz

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

### 5.3.11 Receiver Blocking (Clause 5.4.11)

Receiver blocking is a measure of the ability of the equipment to receive a wanted signal on its operating channel without exceeding a given degradation in the presence of an unwanted signal (blocking signal) at frequencies other than those of the operating band. In accordance with ETSI EN 300 328 section 4.3.2.11.

The EUT is categorized as Receiver Category 1 equipment.

Table 10. Receiver Blocking Parameters for Receiver Category 1 Equipment

Wanted signal mean power from companion device (dBm)	Blocking signal frequency (MHz)	Blocking signal power (dBm) (see note 2)	Type of blocking signal
P <sub>min</sub> + 6 dB	2 380 2 503,5	-53	CW
P <sub>min</sub> + 6 dB	2 300 2 330 2 360	-47	cw
P <sub>min</sub> + 6 dB	2 523,5 2 553,5 2 583,5 2 613,5 2 643,5 2 673,5	-47	cw

NOTE 1: P<sub>min</sub> is the minimum level of the wanted signal (in dBm) required to meet the minimum performance criteria as defined in clause 4.3.2.11.3 in the absence of any blocking signal.

NOTE 2: The levels specified are levels in front of the UUT antenna. In case of conducted measurements, the levels have to be corrected by the actual antenna assembly gain.

Test Date: December 6, 2018

Signature:

Tested By: Mark Afroozi

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

The measurements were performed at normal test conditions. The EUT uses wide band modulation other than frequency hopping Spread Spectrum (FHSS) modulation. The EUT was tested first while receiving on the lowest channel and then again while receiving on the highest channel. The system has only one receiver chain. The procedures in clause 5.4.11.2.1 were followed for this test. The test results are provided below.

Antenna Gain: +3.2 dBi

P<sub>min</sub> = Threshold level of RX and TX communication link.

FHSS: No, the EUT was programmed to receive first on the lowest channel then on the highest channel.

Table 11. Blocking Signal Test Results

Table 11. Blocking Signal Test Results							
Wanted Signal Mean Power			Actual Blocking Signal Power (dBm)				
Pmin + 6 dBm (-15.55 + 6 dBm)	2380	-53.8 + max antenna gain	> -30 dBm (-16.1 dBm)				
Pmin + 6 dBm	2503.5	-53.8	> -30 dBm (-21 dBm)				
Pmin + 6 dBm	2300	-47 + max antenna gain	> -30 dB (-13.4 dBm)				
Pmin + 6 dBm	2330		> -30 dBm				
Pmin + 6 dBm	2360		> -30 dBm				
Pmin + 6 dBm	2523.5	-47 + max antenna gain	> -30 dBm				
Pmin + 6 dBm	2553.5		> -30 dBm				
Pmin + 6 dBm (-16.49 + 6 dBm)	2583.5	-43.8	> -30 dBm (-14 dBm)				
Pmin + 6 dBm	2613.5		> -30 dBm				
Pmin + 6 dBm	2643.5		> -30 dBm				
Pmin + 6 dBm	2673.5		> -30 dBm				

**Test Results:** The actual blocking signal power is greater than the required minimum level per the standard. The EUT meets these requirements.

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### 5.4 RF Exposure

#### EN 50385:2002 MPE compliance:

The EUT meets the requirements of EN 62311:2008.

The maximum exposure level to the public from the RF power of the EUT shall not exceed a power density, S, of 1 mW/cm<sup>2</sup> at a distance, d, of 20 cm from the EUT.

Therefore for:

Worst case maximum output power: 8.0 dBm (EIRP) Highest Gain Antenna (Type of Antenna): 3.2 dBm

Peak Power (Watts) = 0.006 (max output power) Gain of Transmit Antenna = 3.2 dBi = 2.09 numeric D = distance = 2- cm = 0.2 m

> $S = (PG/4\pi d^2) = EIRP/4A = (0.006*2.09)/4\pi*0.2*0.2$ = .01254/.5027 = 0.0249 W/m<sup>2</sup> = (W/m<sup>2</sup>) (1 m<sup>2</sup>/W)(0.1mW/cm<sup>2</sup>) = 0.00249

Which is << less than 1.0 mW/cm<sup>2</sup>

The radio meets the requirements.

Test Date: December 19, 2018

Signature: Tested By: George Yang

Model:

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

#### **6** Test Instruments

**Table 12. Test Equipment** 

Table 12. Test Equipment								
INSTRUMENT	MODEL NUMBER	MANUFACTURER	SERIAL NUMBER	CALIBRATION DUE DATE				
SPECTRUM ANALYZER	E4407B	AGILENT	US41442935	8/17/2020 2 yr.				
SPECTRUM ANALYZER	N9342CN	AGILENT	SG05310114	7/21/2019 2 yr.				
SIGNAL GENERATOR	70004A	HEWLETT PACKARD	70340A	Verified before use				
SIGNAL GENERATOR	8648B	HEWLETT PACKARD	3642U01679	Verified before use				
SIGNAL GENERATOR	MG3671B	ANRITSU	M520731M5357 3/M17473	Verified before use				
BICONICAL ANTENNA	3110B	EMCO	9307-1431	10/23/2019 2 yr.				
BICONICAL ANTENNA	3110B	EMCO	9306-1708	5/02/2019 2 yr.				
LOG PERIODIC ANTENNA	3146	EMCO	9110-3236	5/01/2019 2 yr.				
LOG PERIODIC ANTENNA	3146	EMCO	9305-3600	12/21/2018 Extended				
HORN ANTENNA	SAS-571	A.H. Systems	605	10/18/2019 2 yr.				
HORN ANTENNA	3115	EMCO	9107-3723	11/28/2020 2 yr.				
PRE-AMPLIFIER	8449B	HEWLETT PACKARD	3008A00480	6/04/2019				
PRE-AMPLIFIER	8447D	HEWLETT PACKARD	1937A02980	3/07/2019				
RF SPLITTER/COMBINER	ZAPD-21	MINI-CIRCUITS	N/A	Verified Before Use				
RF SPLITTER/COMBINER	ZFRSC-42	MINI-CIRCUITS	N/A	Verified Before Use				
HIGH PASS FILTER	VHP-16	MINI-CIRCUITS	N/A	3/7/2019				
COPPER SHIELD BOX	N/A	US TECH	N/A	Not Required				

Note 1: The calibration interval of the above test instruments is 12 months unless stated otherwise and all calibrations are traceable to NIST/USA.

Note 2: verified with calibrated equipment during test.

ETSI EN 300 328 V2.1.1 (2016-11) 2.4GHz eS-BLE Module 18-0332 December 20, 2018 Inventek Systems ISM4343-X

## 7 Photographs

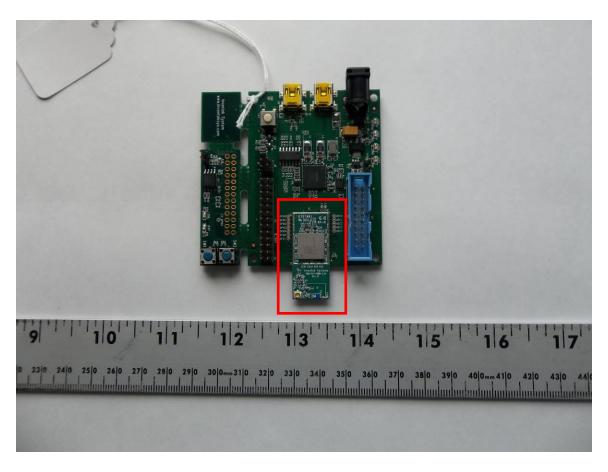


Figure 30. EUT (circled) on Evaluation Board



Figure 31. Radiated Spurious Emissions below 200 MHz



Figure 32. Radiated Spurious Emissions below 1000 MHz



Figure 33. Radiated Spurious Emissions above 1000 MHz



Figure 34. 30-200 MHz Substitution Test Setup



Figure 35. 200-1000 MHz Substitution Testing

Customer: Model:



Figure 36. Above 1 GHz Substitution Testing



Figure 37. Extreme Temperature Test Setup

Customer:

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Figure 38. Receiver Blocking Test Setup

Note: EUT in receive mode placed inside the copper shielded box during testing.